# **WORKSHOP LAB**



In PVPSIT we have a well equipped workshop facility which supports the teaching and research activities of the engineering. The workshop covers an area of approx. 627 Sqm and has a dedicated staff of 6 workshop technicians. The primary function in this area is the fabrication and manufacture of engineering components from student/staff designs.

Equipment in our workshop includes, drilling, wood planer and wood turning , A.C welding sets , D.C welding set, spot welding, Tig-welding ,power hacksaw and general fabrication facilities.

The workshop supports teaching activities in the engineering by providing demonstrations of trades and other manufacturing processes and by manufacturing equipment used in teaching and research laboratories. Our workshop facility plays an important role in the design phase of nearly all work that passes through this area. Workshop staff assists both undergraduate and postgraduate students with all aspects of fabrication.

The workshop manufactures fixtures and apparatus for the following groups/areas:

- Undergraduate laboratory activities and development.
- ➤ 4th year undergraduate projects.
- Postgraduate research projects.
- Staff research projects.

The following trades being practiced in workshop are as follows:

- ➤ TIN SMITHY
- ➢ HOUSE WIRING
- ➢ FITTING
- ➤ CARPENTRY
- BLACK SMITHY
- The following trades being practiced in Production Technology Laboratory are as follows:
  - > FOUNDRY
  - > WELDING
  - > PATERN MAKING

| WORKSHOP/ PRODUCTION TECHNOLOGY LAB OVERVIEW |   |  |
|--|---|--|
| Area   | 627 Sqm   |  |
| Established in the year                      | 1998  |  |
| Total investment                             | Rs.3,97,272   |  |
| Major Equipment                              | Wood Turning Lathe, Wood Plaining<br>Machine, Hand operated bending machine,<br>Power Hacksaw, Spot welding Machines,<br>Hand shearing Machine, Circular Cut off<br>Saw, TIG Welding set, Arc welding<br>machines, Gas welding machines, Hand<br>grinding machine, welding dooms. |  |

|                   | 12 hrs/week                | 12 hrs/week        |
|-------------------|----------------------------|--------------------|
| Lab utilization   | I-SEM: MECH, EEE           | II-SEM: ECE, Civil |
|                   |                            | 12hrs/week         |
|                   |                            | IV-SEM: MECH       |
|                   | Academic project works     |                    |
|                   | G.Balakrishna, K.Venkatrao |                    |
| Faculty in-charge | Assistant.Professor        |                    |
|                   | K.Nagendra Prasad          |                    |
| Technicians       | P.Ramakrishna Rao          |                    |
|                   | N.Raghava Rao              |                    |
|                   | G.Venkateswararao          |                    |
|                   | T.Naresh                   |                    |
|                   | G.Ramesh                   |                    |
|                   | D.Uma Maheswrarao          |                    |

#### LIST OF EXPERIMENTS: Basic Work Shop (As Per PVP-19 Regulations)

|                    | Familiarity with different types of woods and tools used in wood             |
|--------------------|--|
| Wood Working:      | working and make following joints  |
|                    | i) Half – Lap joint.   |
|                    | ii) Mortise and Tenon joint.   |
|                    | iii) Corner Dovetail joint or Bridle joint.                                  |
|                    | Familiarity with different types of tools used in sheet metal working,       |
| <b>Sheet Metal</b> | Developments of following sheet metal job from GI sheets                     |
| Working            | i) Tapered tray  |
|                    | ii) Conical funnel   |
|                    | ii) Elbow pipe   |
|                    | Familiarity with different types of tools used in fitting and do the         |
| Fitting            | following fitting exercises  |
|                    | i) V-fit   |
|                    | ii) Semi-circular fit  |
|                    | iii) Bicycle tire puncture and change of two wheeler tire                    |
|                    | Familiarities with different types of basic electrical circuits and make the |
| Electrical         | following connections  |
|                    | i) Preparation of a circuit for Parallel and series connection.              |
| Wiring:            | ii) Preparation of a circuit Go down lighting using Two way switch and       |
|                    | tube light.  |
|                    | iii) Soldering of wires  |

## LIST OF EXPERIMENTS: (As Per PVP-14 Regulations)

#### TRADES: CARPENTRY

- 1. T-Lap Joint
- 2. Cross Lap Joint
- 3. Dovetail Joint
- 4. Mortise and Tennon Joint

## FITTING

- 1. Vee Fit
- 2. Square Fit
- 3. Half Round Fit
- 4. Dovetail Fit

### **BLACK SMITHY**

#### 1. Round rod to Square

- 2. S-Hook
- 3. Round Rod to Flat Ring
- 4. Round Rod to Square headed bolt

### TIN SMITHY

- 1. Taper Tray
- 2. Square Box without lid
- 3. Open Scoop
- 4. Funnel

# HOUSE WIRING

- 1. Parallel / Series Connection of three bulbs
- 2. Stair Case wiring
- 3. Florescent Lamp Fitting
- 4. Measurement of Earth Resistance







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**House Wiring** 







**Black Smithy**